



ALLIANCE PPC
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ALLIANCE PPC FACILITIES LISTING

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INJECTION MOLDING MACHINES			
TONS	MODEL	SHOT SIZE OZ	PLATEN SIZE
700	Cincinnati	120	63 x 52
500	Toshiba	62.5	45.7 x 45.7
500	Toshiba	62.5	5.7 x 45.7
500	Toshiba	62.5	45.7 x 454.7
500	Engel	57.1	34.5 x 33.07
450	Engel	37.5	30 x 30
450	Engel	20.8	30 x 30
450	Engel	28.4	30 x 30
400	Engel	38.7	43.78 x 43.39
400	Engel	38.7	43.78 x 43.39
400	Engel	38.7	43.78 x 43.39
400	Engel	38.7	43 x 43
390	Toshiba	10.0	40 x 40
300	Engel	23.8	37.5 x 35.5
300	Engel	23.8	37.5 x 35.5
300	Engel	23.8	37.5 x 35.5
300	Engel	20.7	35.67 x 35.67
300	Engel 26	23.8	25.04 x 25.04
300	Engel 33	23.8	25.04 x 25.04
300	Engel 34	23.8	25.04 x 25.04
300	Engel	20	25.04 x 25.04
300	Engel	20	35.7 x 35.5
300	Engel	24.6	22.05 x 22.05
300	Engel	20	24.04 x 24.04
300	Engel	12.7	35.5 x 35.5
300	Engel	7.87	33 x 33
250	Engel	5	32.68 x 32
250	Engel	5	32.68 x 32.68
250	Engel	5	32.68 x 32.68
250	Engel	2.5	32.68 x 32.68
225	Engel	13.2	21.0 x 18.0
220	Cincinnati	20	30.9 x 30.1

INJECTION MOLDING MACHINES			
TONS	MODEL	SHOT SIZE OZ	PLATEN SIZE
150	Engel	10.5	28.35 x 25.20
150	Engel	10.3	19.6 x 16.5
150	Engel	10.3	19.69 x 16.54
150	Engel	10	19.5 x 16.5
150	Engel	10.3	19.69 x 16.54
125	Engel	10.3	20.5 x 16.5
110	Cincinnati	5.0	24.8 x 22.8
110	Cincinnati	5.0	16.1 x 14.2
100	Engel (tbl)	6.5	27.95 x 22.05
100	Engel	6.5	15.9 x 15.9
100	Engel (tbl)	6.5	27.95 x 22.05
90	Engel (tbl)	6.5	17 x 14
85	Engel	1.6	21.73 x 20.08
80	Engel	5	22.5 x 22.7
82	Engel	4.9	13.6 x 13.6
82	Engel	4.9	15.9 x 13.5
80	Engel	6.38	22.44 x 21.73
80	Engel	6.38	22.44 x 21.73
55	Engel	3.0	12.0 x 12.0
50	Sumitomo	1.07	449 x 449 mm
45	Engel	2.92	12.0 x 12.0
44	Battenfeld	1.07/0.25	19.29 x 19.29
40	Engel (tbl)	1.6	NO TIE BARS
40	Arburg h/v	2.0	10.6 x 10.6
40	Arburg	2.0	10.6 x 10.6
35	Engel	1.6	21.65 x 15.35
30	Engel	1.6	10.2 x 10.2
28	Engel	1.6	10.0 x 10.0
28	Engel (tbl)	1.6	10.0 x 10.0
28	Engel	1.6	Shuttle
28	Engel	1.6	10.0 x 10.0
28	Engel (tbl)	1.6	10.0 x 10.0
28	Engel	1.6	10.0 x 10.0

220	Cincinnati	20	30.9 x 30.1
200	Engel	12.7	21.26 x 18.11
200	Engel	10.3	27.56 x 27.36
200	Engel	10.3	27.56 x 27.36
175	Engel	10.3	27.36 x 30.71



CNC MACHINES

- 1 CNC Mini Graphite Mill w/ Dynapath Control
- 1 Roku HC-658 High Speed Milling Machine
- 3 CNC Systems Compumill w/ Dynapath controls
- 1 CNC Systems Model 900/5 Milling Machine with Sharnoa Tiger III CRT Computer
- 1 M-U55B Mitsubishi CNC Vertical Machining Center with 24 position tool changer
- 1 Mitsubishi M-H60C Horizontal Machine Center. Includes pallet changer with two pallets and 60 position tool changer and 32 bit, 4-axis controller
- 1 Okuma ESV 4020 Vertical Milling Machine with 16 position tool changer

MILLS

- 9 Bridgeport's
- 1 Kerney & Trecker Diemaker
- 1 Varnamo Universal Mill

25	Engel	1.09	8.5 x 4.5
7	Nissei	0.217	4.01 x 4.01
7	Nissei	0.217	4.01 x 4.01



ELECTRICAL DISCHARGE MACHINES

- 1 Mitsubishi EA 30 Ram EDM
- 1 Mitsubishi CNC Ram EDM
- 1 Mitsubishi Model M55K/C4G35 Power Unit
- 1 Mitsubishi Wire EDM 90 SB
- 1 Hitachi Wire EDM 9"x12" Travel w/6.8" Height Capacity
- 2 Handsveht Benchman
- 1 Chmer Ram EDM 75mp
- 1 Model MT30 EDM Hole Popper

LATHES

- 1 LeBlond Regal 18" Swing Lathe
- 1 Hardinge 10" Toolmakers Lathe

GRINDERS

- 1 Moore Jig Grinder #3
- 8 Mitsui 200/612-M Hi-Columns Surface Grinders
- 1 Boyer Schultz Surface Grinder 6"x12"
- 1 Okamoto Surface Grinder 6"x12"
- 1 Okamoto Wet Grinder

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